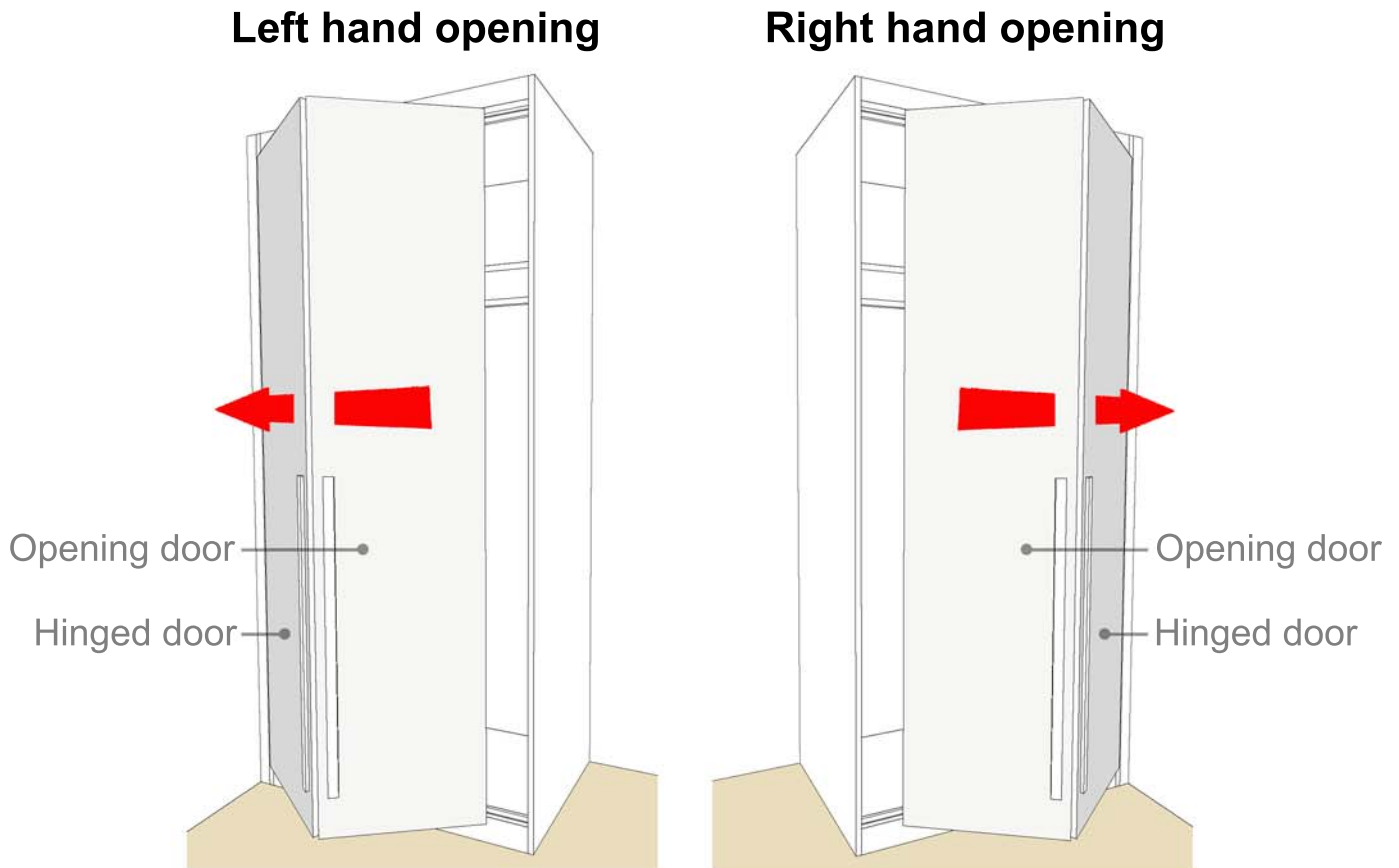


Bi-Folding Door Fitting Instructions

This instruction leaflet explains the fitting of bi-folding doors to standard double robe carcasses.

Note: Bi-folding door fittings are handed, left and right handed openings are shown below.



The bi-folding system is available to fit the following Symphony robe carcass widths:

818mm (full robe) & 800 (add on robe)

918mm (full robe) & 900 (add on robe)

1018mm (full robe) & 1000 (add on robe)

Should you need to re-order a door please have the following information to hand: The opening hand (left or right hand opening) the door width and the door type (Hinged door or Opening door).

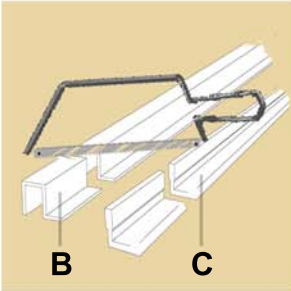
Track and fittings pack - Bi-fold only:

Left hand opening track & fittings pack - BDBIFOLD/L

Right hand opening track & fittings pack - BDBIFOLD/R

1. Prepare tracks for fixing

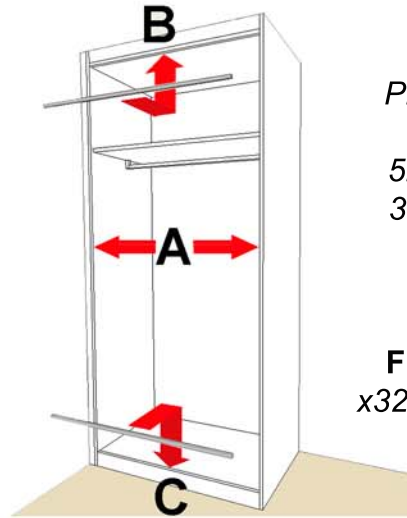
Measure & Cut to internal length 'A'



Drill x5 - 5mm holes equally spaced



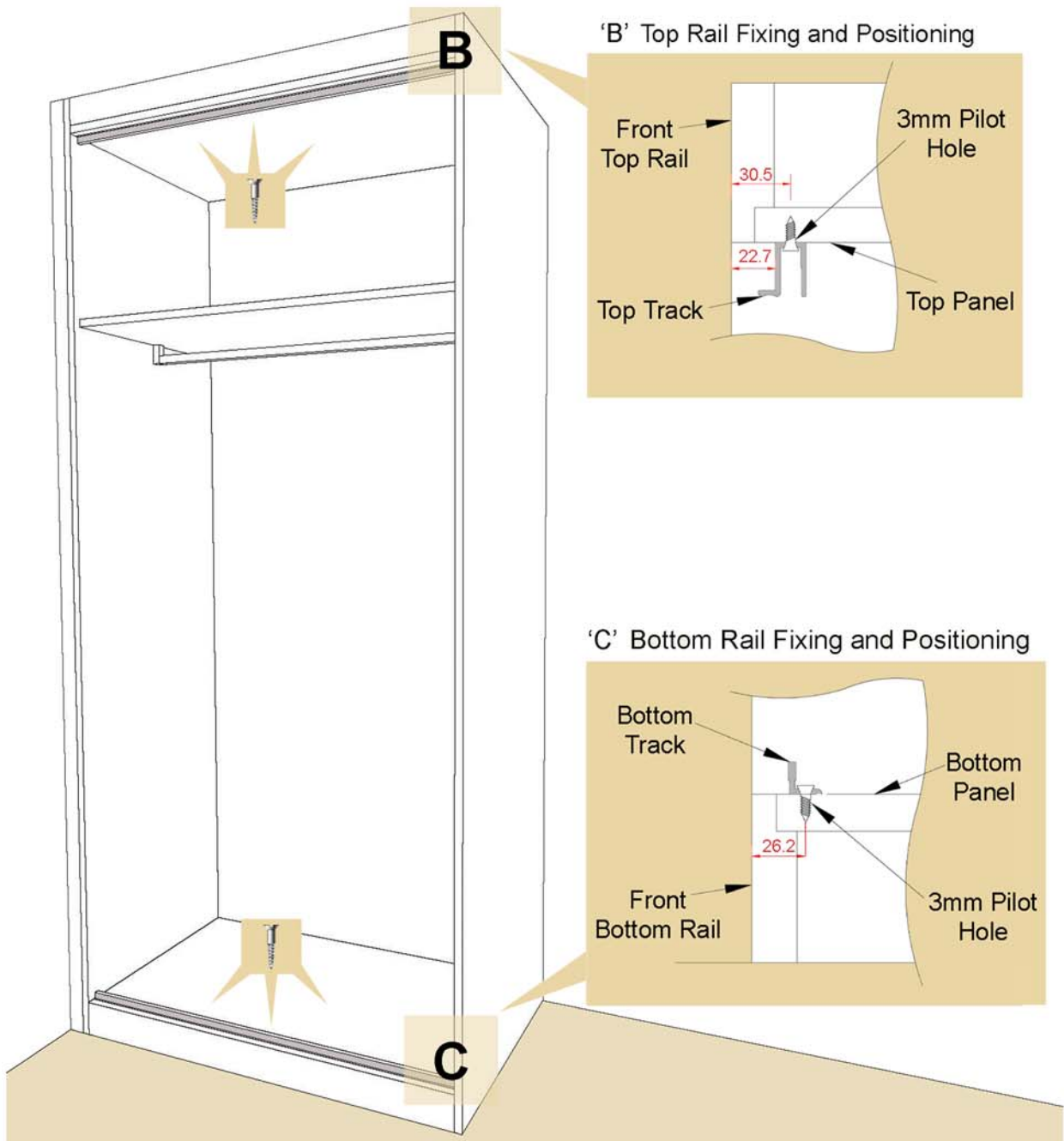
No cutting required for 1018 & 1000mm robes



Tools required
Philips screwdriver
Drill
5mm metal drill bit
3mm wood drill bit
Hacksaw
Tape measure

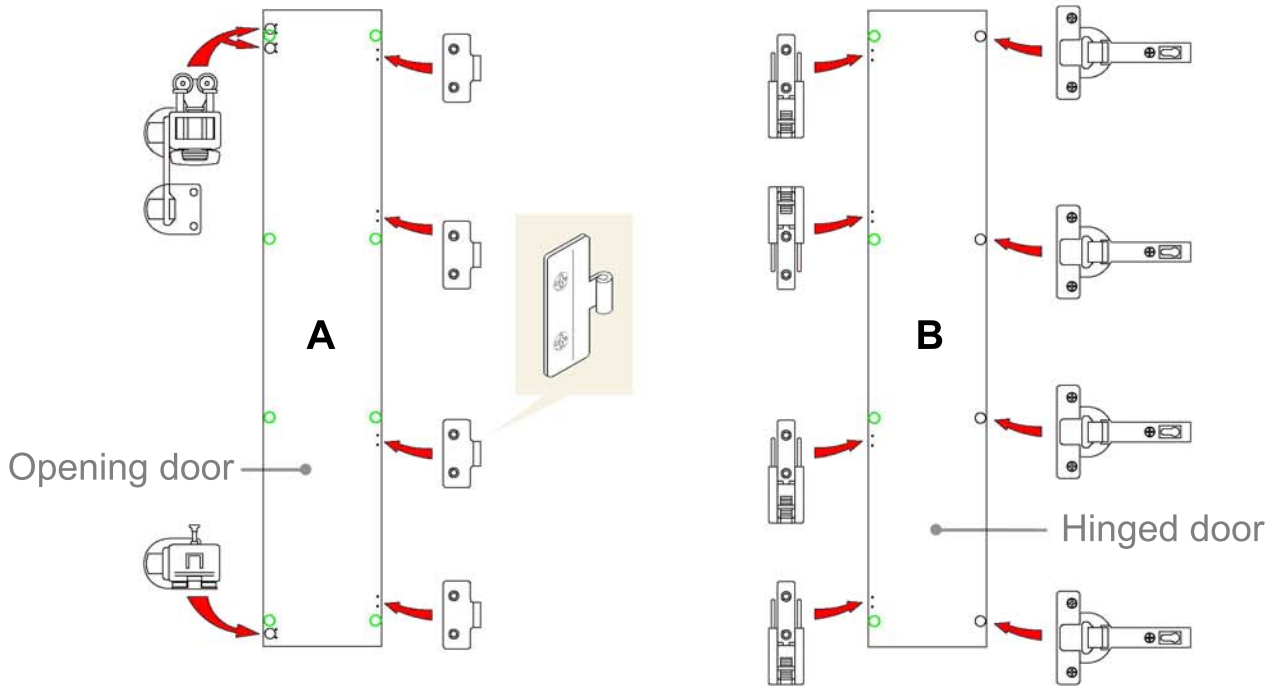
Fittings required:
x32 screws 5/8x6 CSK
(supplied)

2. Positioning top and bottom tracks

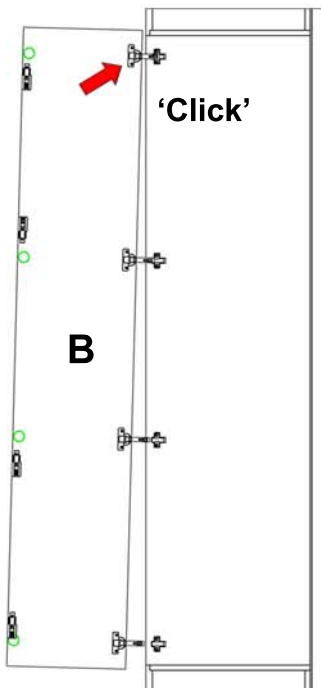


Page 3 - Bi-Folding Door Fitting Instructions cont..

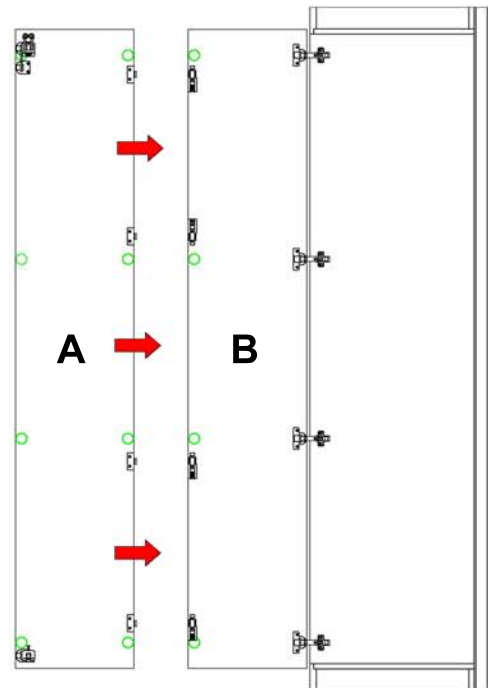
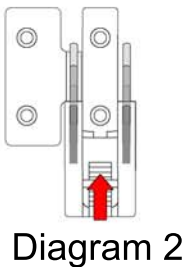
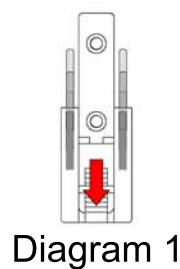
3. Prepare doors with fittings - Example shows left hand opening system, right hand opening will be opposite hand. Screw fix fittings in place using 5/8x6 CSK and philips screwdriver, carcass hinges come pre-fitted with fixing screws.



4. Mount door B onto carcass side panel.



5. Fit door 'A' with pre fitted hinges onto door 'B'.



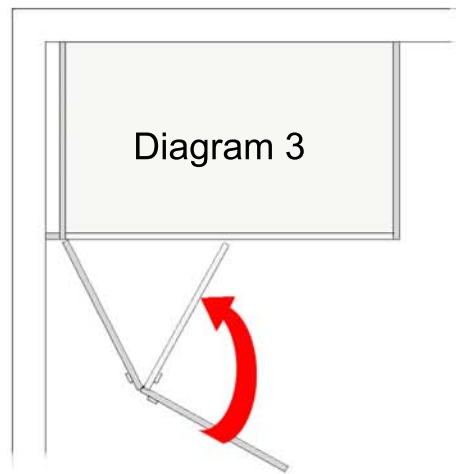
Start with locating top hinge onto hinge plate and work your way down all four hinges.

Diagram 1 - Ensure hinge pins on door 'B' are in unlocked position.

Diagram 2 - Re-lock pins into position when doors 'A' & 'B' are in position.

6. Locking the doors in position

With both doors attached to the carcass carefully move the loose door in position as diagram 3.



With the door in position (diagram 3) locate the top roller guide as shown in diagrams 4 and 5. Lock both the roller guides as shown.

